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Use the existing screw holes. 615 series Installation Manual... Page 56 Section 4 1MRS756375 K Mounting GUID-71136C37-E662-426D-B378-9BF21ADFC51A V1 EN Figure 35: Installation plate for replacing three BBC S_ relays 1 Installation plate 2 Torx head screw M5x16 3 Hexagon nut M5 4 Spring washer Tighten the screws. Mount the new IED.

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8 615 series Installation Manual. Section 2 Environmental aspects 2.1 Sustainable development Sustainability has been taken into account from the beginning of the product design including the pro-environmental manufacturing process, long life time, operation reliability and disposing of the IED.

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