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*Page 7/44*

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(SLM) is a state-of-the-art technology in the additive manufacturing field. This study focuses on the influence of scanning speed on the fabrication of Ti6Al4V samples produced by SLM. This article

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contributes to the effect of SLM scanning speed parameters on micropores, surface morphology, and roughness.

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Manufacturing of ...

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printing system from DMG MORI offers a focal diameter of just 35 microns. According to the company, it is four times more accurate than the current industrial standard. The build volume of the powder-bed machine stands at

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VanHaverbeck homed in on SLM  
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specific to US operations.

Naturally some of their focus is due to their US base and work in SLM Solutions North America — but some goes beyond that as the Germany-based company is overall turning attention to

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this continent.

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metal additive manufacturing systems optimize fast, reliable and cost-efficient production for complex, completely dense metal parts. We focus on long-term success, providing support and knowledge-sharing to

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*Page 29/44*

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The SLM process can be divided into the three distinct stages shown in Fig. 2. A part is made up of a stack of layers overlapping vertically, i.e.

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along the build direction;  
each layer is composed of a  
stack of individual scan  
tracks overlapping  
horizontally. These are the  
primary building blocks of  
SLM parts; their formation  
and overlap are governed by

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a set of process parameters.

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SLM (Service Level  
Management) or SLA

Management processes provide  
a framework by which



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services are defined,  
service levels required to  
support business processes  
are agreed upon, Service  
Level Agreements (SLAs) and  
Operational Level Agreements  
(OLAs) are developed to  
satisfy the agreements, and

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costs of services are developed.

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The SLM operates at a 1050 nm wavelength and has 1272 × 1024 pixels, an 8-bit input

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signal level, a 12.5  $\mu$ m pitch, and a 95% aperture ratio. The Hamamatsu group notes that the SLM is viewed as an essential device for new manufacturing and fabrication techniques that use artificial intelligence

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(AI), such as “cyber-physical system” (CPS)-type laser-processing setups.

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Find the location where the  
CGH pattern is in focus,  
which should be at the  
distance set in the SLM

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software (100 mm). Put the first lens a short distance after this focused spot (here, we used an  $f = 50$  mm lens).

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