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American Concrete Institute

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When vibrating beams, fill in: 1 layer for beam widths 6 - 8 inches, 2 or more layers for widths greater than 8 inches (inserting vibrator uniformly until the surface of the concrete has become relatively smooth and large air bubbles cease to break through the top surface). Tap outside of molds 10 - 15 times with a mallet for each lift.

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