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API Specification
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**industries-
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International
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specifies
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and gives
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**documentation
of ball ...**

**TEST REPORT
FIRE TEST FOR
EVALUATION OF
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GASKET ...
HPF Fire-Safe
Ball Valves -
Stainless Steel
and Carbon Steel
2-Way Ball
Valves from 1/2"**

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to 4". The HPF series fire-safe ball valves feature swing-out bodies for inline repair and socket weld connections with heat sink allow welding while assembled. These valves are widely used in petrochemical

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**API STANDARD
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Series FS54
flanged valves
have been
qualified by
testing to API
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4th Edition. The valve design incorporates a secondary metal seat in the body, providing the required shutoff should the primary seats be destroyed by fire.

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edition
conducted on a
carbon steel
body ball valve
with 304
stainless bolts
joining body and
end caps qualify
the use of ASTM
A193 B7 studs
with either
A194-2H or A193**

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**-B8M nuts
instead of the
304 stainless
bolts? No, see
paragraph 4.4.8
No. API 607, 4th
edition does not
address non-
metallic body
materials.**

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Sixth Edition -**

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**2010 ISO 10497:
2010 ...
conditions. Since
API has not
published a
standard for
gasket fire tests,
this testing was
conducted using
a modified
version of the
valve fire test
procedure given
in American**

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procedure may
be found in
Appendix C of
this report.**

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Gaskets Project
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**API Std 607 Fire
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Valves Equipped
with Nonmetallic
Seats, Seventh
Edition. standard
by American
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The API 607 standard is written by the refinery (API downstream segment). API 607's fourth edition stated that the standard was for soft-seated quarter-turn valves. By the seventh edition

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**of this standard,
the scope of
coverage
changed in
wording to
“quarter-turn
valves and other
valves with
nonmetallic
seating.”**

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Performed for
SGL Technic Inc.
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Division Sigraflex
Hochdruck 6 inch
Class 300
Gaskets Project
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organization and
is the global
leader in
convening
subject matter
experts across
segments to
establish,**

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**maintain, and
distribute
consensus
standards for the
oil and gas
industry.**

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th Edition, 2016
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API Standard**

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fire.

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607 and ...
API Standard
607, 4th Edition,
requires the test
valve to be
quenched with
water after
burner shutoff. A**

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**swinging arm,
containing six
nozzles on a
manifold, is
positioned over
the test valve for
quenChing.**

**Fire-Safe Ball
Valves - Certified
to API 607 4th
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The Compass
platform**

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provides organization-wide access to all the API standards and specifications needed to ensure safety, compliance and interoperability.
API Energy
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with either
A194-2H or A193
-B8M nuts
instead of**

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DOWNSTREAM
SEALING BALL
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API 6FA PALES in
comparison to
the API 607
Firesafe
regulations. Do
the
homework and
see that if a
Valve Complies**

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with 607 (4th edition- Basically the Exxon partial burn test) then that valve would LAUGH at meeting 6FA standards. There is no contest. Show your customer both test qualifications and let him make

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**his own
decisions.**

**The Past,
Present and
Future of Fire
Testing
BS6755 Pt 2 has
been around
since 1987
without any
significant
revision, API 607
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was published in 1993, and prior to this it was the third edition.

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