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Volume 3 Welding
Procedure Specifications
API-1000-9 REV.: 0
PAGE 3 OF 3 DATE:
9/9/2004 API
WELDING
SPECIFICATION
PROCEDURE TEST
PARAMETERS Full
Pene tration Branch
12.75 " o.d. to 12.75 "
o.d. Point Type:
Diameter:

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Welding procedure
specification for SMAW
- Welding ...

Welding Procedure
Specification ' s (WPS)
Presented By John
Lucas Welding Engineer
UTI Corporation. What
Is Welding? ... • Three
Welder Testing
Procedures API 1104
Field Welding ASME
Section 9 Fab Shop

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Specification Api
192-Appendix C Low
Stress 12 Inch And Less
Pipe. Welder
Qualification

Welding Procedure
Update ASME IX 2019
Deteled: QW-405.2
PQR Qualification for P-
No.1 & Gr-No. 1
Material: API 5L X52N
PSL2 SMLS Pipe size:
NPS 2 " Sch 80 (5.54

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mm) Joint design:
Groove, included angle
60 deg, 6G position.

Welding process:
GTAW deposit 5.54
mm, manual. ...

Welding procedure
specification for
GTAW. Welding.
procedures. bien.

December 3, 2019, 11
...

Welding procedure
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- Welding ...

Welding Procedure
Qualification ASME
Qualification Welding
Procedure Specification
(WPS) written document
which are greater in
detail, to give guidance
to the welder, or
welding operator,
performing production
weldments states both
essential and non-

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essential variables a new
or revised WPS and re-
qualification is required
if a change is made in ...

Welding Procedure
Specification -
Wikipedia

Article V – Standard
Welding Procedure
Specifications (SWPSs).

The presentation will
include reviewing a
Welding Procedure

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Procedure
Specification (WPS) and
its Procedure

Qualification Record
(PQR) answering four
basic questions: 1. Is the
Welding Procedure
complete? 2. Is the
Welding Procedure
supported? 3. Is the
Welding Procedure
qualified? 4.

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Procedure Specifications
API WELDING
PROCEDURE
SPECIFICATION
WPS: API 1000-13
REV. NO.: 0
PROCESS: SMAW
DATE: 10/11/2005
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RANGES Diameter:
2.375 " od. thru
12.75 " od. Filler Metal
Group: API Group 3

Welding Processes,
Inspection, and
Metallurgy
Update ASME IX 2019
Deteled: QW-405.2
WPS for P-No. 1 P-1
Gr.-1 Material: API 5L
X52 PSL1 Normalized
ASME B36.10M SMLS

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Procedure
Specification Api
P-Number 1 and Gr-
Number 1 Pipe size:

NPS 8 " Sch 80 (12.7
mm) Joint design:

Groove, included angle
60 deg. Position: 6G

Welding process:

SMAW deposit 12.7
mm, manual. ...

Welding procedure
specification for
SMAW. Welding ...

welding procedure and

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welder qualification
API welcomes highly
specialized inspectors,
welding engineers,
metallurgists and other
professionals across the
entire petrochemical
industry to obtain the
API 577 Welding
Inspection and
Metallurgy certification
as a validation of their
profound knowledge of
welding processes and

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metallurgy. The API
577 certification will
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your professional
credentials,
demonstrating to your
employers and clients
that you have obtained
a high level of
proficiency and
understanding in ...

Study of Verification
and Validation of

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Standard Welding ...

A Welding Procedure

Specification (WPS) is

the formal written

document describing

welding procedures,

which provides direction

to the welder or welding

operators for making

sound and quality

production welds as per

the code requirements .

The purpose of the

document is to guide

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welders to the accepted procedures so that repeatable and trusted welding techniques are used.

API WELDING PROCEDURE SPECIFICATION API-1104 QUALIFIED RANGES

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Volume 3 Welding
Procedure Specifications

API-1000-12 REV.: 0

PAGE 3 OF 3 DATE:

9/9/2004 API

WELDING

SPECIFICATION

PROCEDURE TEST

PARAMETERS Point

Type: Full Penetration

Single V Butt 8.644 "

o.d. Diameter:

API Standard 1104 -

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Welding of Pipeline and
Specification Api
Related ...

This endorsement
covers four subject areas
in API 1104, material
and design, fabrication,
inspection, and
qualification, including
Appendix A and B.
Subject weights for each
of these areas are in
conformance with the
codebook examination
requirements as

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expressed in section 7.1
of AWS

B5.1, Specification for
the Qualification of
Welding Inspectors.

API 1104 Sample Forms
- Welding Procedure
Specification ...

procedure, once the
bevel is filled, the joint
design remaining is
essentially the same as
that of a lap joint. 1104

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18th May-94

1104-I-1122-96 When
qualifying welding
procedures for fillet
welds, one must note the
range of wall thickness
and diameters over
which the procedure is
applicable. Is API 1104
referring to

API WELDING PROCEDURE SPECIFICATION

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WPS: API 10 00-9 REV

Specification Api

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PQR PQR Test Results

WPS WQTR Line Test

(PDF) API WELDING
PROCEDURE
SPECIFICATION |

Arturo Huerta ...

WELDING
PROCESSES,
INSPECTION, AND
METALLURGY 3

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Standards. The American Petroleum Institute (API) oldest and most successful programs is in the development of API standards which started with its first standard in 1924. API maintains over 500 standards covering the oil and gas

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field. The following is a partial list specific to welding:
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Procedure Specifications

API WELDING

PROCEDURE

SPECIFICATION

WPS: API 10 00-1

REV. NO.: 0

PROCESS: SMAW

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DATE: 9/9/2004

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RANGES Diameter:

2.375 " od. thru

12.75 " o.d. Filler

Metal Group: API

Group 1

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Welding procedure

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specification is a standard guideline used to perform a welding action. A WPS is designed and issued by welding engineer and is used by qualified welding operators and welders to perform welding operation so that in each weld, required mechanical properties can be achieved.

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