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OPTIONAL STOP key is lighted.
(See. Page 13 of the OPER'ATOR'S
MANUAL.). M08 - PUNCH DELAY
START M09 - PUNCH DELAY
CANCEL When "M08" is read, the
hit rate is changed from standard to
low until "M09" or "G50" is read.
Use "M08" when the sum of
worksheet thickness and the
formed height is more than 4.5 mm
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Aries 245 Manual

This' manual describes the installation,. operation and maintenance of the ARIES 245 CNC Turret Punch Press. Be sure to read it carefully before installing the machine, operating it, or providing maintenance for it to obtain a thorough knowledge of safe and efficient procedures. Operator's Manual ARIES 245 CNC Turret.Punch Press

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if your Amada aries 222 does not has rs232 port, you can add this rs232 card and send cnc file to machine with our software. Please, contact: trungtal@gmail.com for more details.

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ARIES User Manual 7 1. ARIES User Manual ARIES, the AIDS Regional Information and Evaluation System, was developed by the State of Texas, the County of San Diego, the County of San Bernardino, and the State of California. The goal of ARIES is to enhance services for clients with HIV by helping providers

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**AMADA ARIES 245 2 AUTO-INDEX
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Amada Aries 245 CNC Turret Punch
Press 20 Ton PRICED TO SELL.
Manufacturer: Amada Model:
ARIES-245 1988 Amada Aries 245
CNC Turret Punch Press 20 Ton
PRICED TO SELL Condition: Used.
Unit was removed from service in
June 2017. The reason for removal
is because a larger press was
purchased.**

**Send cnc file from PC to AMADA
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The only reference to the rs232
interface in the operator's manual is**

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how to connect a tape reader to this port and load and save programs from it, but nothing on how to change the port settings (baud, parity et.c) ... Amada aries 245 with DNC Precision « Reply #9 on: ...

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