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implementation

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plan for the
future state by

breaking the

future state

down into

implementation

loops and

establishing

measurable

goals. Step

three (the 10

questions) is

very important

in operations

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with many custom
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product

variations.

These questions
are designed to
help you create
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value streams:

1.

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knowledge on how to create flow through shared resources, or monument and/or high capital equipment that produces parts for multiple product families in order to support mixed model production.

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map. From

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selecting a
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to scheduling
and dealing with
customer demand,
this book shows
you how to
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value stream in
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Kevin J. Duggan,

is a sequel of

Rother & Shook's

Learning to see

(1999).Where

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(the so called

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streams in real-

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manufacturing

environments *

Developing

future states

that can respond

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to daily changes
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in customer

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demand *

Creating flow

through the

"pacemaker"

process when

products have

different cycle

times * Setting

up mixed model

heijunka

8 Steps of

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**Future State VSM
design |**

MudaMasters

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Building to Demand provides a step-by-step approach to extend beyond the basics of value stream mapping and create future states. The approach is illustrated through a case study of Electro-

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Motion Control
(EMC) Supply
Company, “a
manufacturer of
a variety of
parts and
products for the
motion control
and electronic
industries”.

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resources, or
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high capital

equipment that
produces parts
for multiple
product families
in order to
support mixed
model
production.

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Mapping adapted

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Low-Volume ...**

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K. Duggan,

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Value Stream

Mapping (VSM) is

one of the most

important lean

tools, used to

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improve the flow
of materials and
information.

What a VSM is

and an

introduction in

the VSM symbols

is already

discussed in the

article: 'Value
Stream Mapping'.

This article

focusses on the

8 steps of

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designing a
Future State VSM

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which are

described in the

book Lean

Transformations

(Panneman,

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creating a mixed
model pacemaker

capable of

flowing a mix of

parts with

varying cycle

times and levels

of customer

demand through

the same value

stream, all at

the pull of the

customer.

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Streams is a

hands-on primer

for those

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seeking to
implement lean
in complex
environments.

When faced with
complex or
unique
situations,
companies often
disregard lean
principles and
fall back on
previous
practices.

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Model Flow in 5
Steps |
Industrial
Equipment ...**

Low-Volume
processes and
merge them with
some innovative
ideas to create
an inclusive
Value Stream
Mapping

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methodology

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which is better

fitted with the

types of

complications in

High-Mix, Low-

Volume

environments.

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