

## Deckel Maho Dialog 112 Manual

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*Deckel Maho CNC machining center offered. Type: DMC 70 V Control: Deckel Maho Dialog 112 (Grundig) X-axis: 700 mm Y-axis: 550 mm Z-axis: 500 mm Bed: 550 x 900 mm Max weight on bed: 800 KG Tool changer: 30 pieces Spindle : SK 40 Speed max: 8000 rpm Spindle bed min: 150 mm Spindle bed max: 650 mm Power: 15 KW Including documentation and diskette Year of construction: 1996 Dimensions: 320x235x287 ...*

*FP2 A 2819 with DECKEL Dialog 11 control*

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*DECKEL Dialog 11 CNC continuous path control: Speed: 31.5–5000 rpm, 2-stage gearbox, continuously variable programming: Feed rate: 2–6000 mm/min continuously variable: Rapid feed: 6000 mm/min: Power: 4.5 kW at 100% DC: Tail spindle: Vertical 80 mm extending tail spindles SK40 with DIN 2080 or DIN 698728 clamping system: Axes: X/Y/Z 300/300 ...*

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*Dialog 11 and 12 are very similar, that's right. But Dialog 112 is quite another matter. Mitsubishi had made this controller before Deckel and Maho joined forces. The 11th and 12th are from Grundig. Grundig stays on the 112 as well and the buttons are similar to the dialog 11,12.*

*Deckel Dialog 112 - Foxon*

*DECKEL Dialog 11 CNC continuous path control: Speed: 40-4000 rpm: Feed rate: 2-3600 mm/min continuously variable: Rapid feed: 4000 mm/min: Power: 1.6/2.0 KW - 1430/2830 rpm: Tail spindle: Vertical 80 mm extending tail spindles SK40 with DIN 2080 or DIN 69872 clamping system: Axes: X/Y/Z 300/300/400 mm: Angle table: Rigid angle table, 620 ...*

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