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***JIS B 0254 - Limit gauges for  
parallel pipe threads Published by  
JSA on March 22, 2011 This  
Standard specifies the limit gauges  
to be used for dimensional***

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***inspection of parallel pipe threads  
(G) specified in JIS B 0202 and  
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Through holes and blind holes Tool  
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Surface finish Cooling with oil  
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for parallel screw gauge,  
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Metrology of 60 degree screw  
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***Phim Xes Han Quoc Fqftu 420day -  
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***JIS B0206 (coarse) JIS B0208 (fine)***

***The thread profile is same as for  
metric thread. Major diameter of  
external thread is measured in  
inches and the number thread***

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***ridges is represented by the  
number of thread ridges per inch. U  
Parallel pipe thread JIS B0202  
H=0.960491P H1=0.640327P  
r=0.137329P d2=d - h d1=d - 2h D=d  
D1=d1 D2=d2***

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