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 $f = f$   
 $T N t '1 S = 60 S = 'Q 40 N N 9 D - d$  length of workpiece  
Set-over = 2 length of taper length of workpiece  
Set-over = Ratio 2 ;  $\tan = 2L$   
Leading angle =  $90 - (\text{Helix angle} + \text{clearance angle})$   
Following angle =  $90 + (\text{Helix angle} - \text{clearance angle})$   
Lead = No. of starts pitch  
Pitch

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DRAUGHTING, FASTENERS AND FITTINGS 1.1 Name THREE welding processes you can use to join metal. (3) 1.2 Name the types of welded joints shown in FIGURE 1.

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