

## Fundamentals Of Metal Machining And Machine Tools Third Edition

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Chapter 20 Fundamentals of Machining/ Orthogonal Machining. grain structure of cast iron is filled with flake graphite. these flakes produce regions that act like sharp-cornered flaws or voids, and concentrate the compression stresses. The shear fronts cannot cross the regions. Under the large strains the metal fractures through the flake and the chips come out segmented or in fractured chunks.

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©2002 John Wiley & Sons, Inc. M. P. Groover, " Fundamentals of Modern Manufacturing 2/e ". Machining. Cutting action involves shear deformation of work material to form a chip • As chip is removed, a new surface is exposed.

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Fundamentals of Machining 21.1 Introduction Parts manufactured by casting, forming, and shaping processes often require further operations before the product is ready to use. Features such as smooth shiny surfaces, small-diameter deep holes in a part, threaded section, and threaded holes all require further manufacturing operations.

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