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The contributors then explain the properties and characteristics of ceramics, the various types of abrasive processes, and typical tests used in the procedures. An entire section of the handbook concerns grinding tools, their conditioning, lubrication, and cooling, checking for wear on the tools, and using them efficiently.

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Grinding and Polishing / 37 Fig. 4.1 Automatic grinding and polishing machine Subroutine 4.1: Cleaning Ceramographic Mounts After each abrasive step, rinse each specimen in warm tap water. Do not remove specimens from the holder if an auto-matic polishing machine is being used. Use distilled or deion-ized water if the tap water is too hard.

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