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impact on compressed
air systems. Properly
treated compressed air
will improve
productivity, system
efficiency and product
or process quality.

Choosing the
appropriate dryers and
filters is very importa

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dryer troubleshooting:
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Air Dryers

Ingersoll Rand refrigerated air dryers remove moisture from compressed air. Moisture is detrimental to pneumatically operated appliances, controls, instruments, machinery and tools. Compressed air enters

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the patented aluminum
heat exchanger where it
is cooled down to the
dew point temperature
in

D12IN-A D18IN-A

D25IN-A D42IN-A

D54IN-A D72IN-A

D108IN-A ...

The tables here contain
Ingersoll Rand dryer
fault codes or problem
air compressor

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descriptions. There are also possible causes of issues related to air temperature, pressure, dryer settings, insufficient rate and so on. The lists contain issues which may happen with different Ingersoll models.

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AIR DRYERS

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Refrigerated dryers

make providing

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continuous dry air as easy as piping a self-contained unit into your compressed air supply line. Corrosion-resistant heat exchangers, an enhanced control-system and high-efficiency moisture-separation ensure a steady long-term supply of dry air.

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Refrigerated Air Dryer

Do not operate air-cooled dryers at ambient air temperatures below 40°F. Such operation may result in low suction pressure, causing freeze-up. Location and Clearance Mount the dryer on a level base and bolt down if base vibrates. If the dryer is air cooled, install it in a

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clean, well-ventilated
area to reduce fouling of
the condenser

Air Compressor

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exchangers reduce air
flow restriction Dryer
provides more efficient
throughput with less
wasted energy ...

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refrigerated air dryers

remove moisture from

compressed air.

Moisture is detrimental

to pneumatically

operated appliances,

controls, instruments,

machinery and tools.

High temperature

compressed air enters

the dryer and it is cooled

down by the internal

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integrated air/air
Type
aftercooler.

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Dryer — 32 CFM,
Model ...**

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companies around the
world build and
maintain their
compressed air systems.
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that our exceptional
knowledge in the

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helps to keep their
systems operating at
peak efficiency.

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