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This part of ISO 15614 is one of a series of International Standards, the details of which are given in ISO 15607:2003, Annex A. All new welding procedure tests are intended to be carried out in accordance with this edition of ISO 15614-7 from the date of its publication.

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ISO 15614-7:2016 applies to all welding processes suitable for overlay welding. In situations where qualification is carried out on a pre-production test piece, the qualification is performed in accordance with ISO 15613 except that, as far as possible, the testing is according to this part of ISO 15614.

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Building up and repair of parent metal is covered by ISO 15613 or ISO 15614-1. This edition of ISO 15614-7 is applicable to all new welding procedure qualification tests. It does not invalidate previous welding procedure tests made in accordance with previous editions of this part of ISO 15614.

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ISO 15614-7 specifies how a preliminary welding procedure specification for overlay welding is qualified by welding procedure tests. ISO 15614-7:2016 defines the conditions for execution of welding procedure tests and the range of qualification for welding procedures for all practical welding operations within the range of variables listed in Clause 8.

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