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the rate of identical parts and reducing the human efforts required for producing these parts, It has already been emphasized earlier that a centre lathe is a suitable machine tool for producing individual parts of different shapes and sizes, but for producing

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A fixture differs from

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a jig in that when a

fixture is used, the

tool must move

relative to the

workpiece; a jig

moves the piece

while the tool

remains stationary.

Purpose. A fixture's

primary purpose is

to create a secure

mounting point for a

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workpiece, allowing
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for support during

operation and

increased accuracy,

precision, reliability,

and ...

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fixtures are used to
reduce the

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nonproductive time

of any mass

production process.

The principle of

location or the 3-2-1

principle, CAD tools

(like ProE), and FEA

tools (like ANSYS)

are used for the

design of the jigs as

well the fixtures.

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common errors in design are provided for facilitating systematic checking of drawings.

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Used for standard cutting tools. ... manganese and less of silicon. 5. Non

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shrinking tool

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steels: High carbon

or high chromium

Very little distortion

during heat

treatment. Used

widely for fine,

intricate press tools.

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