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Electrode selection is  
critical to ease of cleanup,  
weld strength, bead quality

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and for minimizing any spatter. Electrodes need to be stored in a moisture-free environment and carefully removed from any package (follow the directions to avoid



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## **Kobelco English Operators Manuals**

The intent of this guide is to help with the identification and selection of these electrodes.

ELECTRODE IDENTIFICATION Arc welding electrodes are

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identified using the A.W.S.,  
(American Welding Society)  
numbering system and are  
made in sizes from 1/16 to  
5/16 .

**Overall Index - Kobelco  
Welding**

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safe while you do it all.

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Refillable Ag/AgCl pH  
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## Sample Requirements

Electrodes with an epoxy body should only be used in aqueous solutions.

Electrodes with a glass body may be used in non-aqueous solutions and solutions that contain organic solvents. A

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minimum of 20% water must be present in the sample for the best measurement results.

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KOBELCO Construction  
Equipment's America, LLC. is

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a manufacturer of excavators based in Houston, Texas, United States. KOBELCO excavators maximize efficiency, productivity & safety and here at The Repair manual you will find the original repair and

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## Guide 3 Serial Dilutions

Serial dilution is the best method for the preparation of standards . Serial dilution means that an initial standard is diluted, using volumetric glassware, to prepare a second standard

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solution .

## **pH AND REFERENCE ELECTRODE USER MANUAL**

Shielded Metal Arc Welding  
38 39 Iron-powder titania  
type covered electrode for  
mild steel and 490MPa high

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tensile strength steel

Classification: ASME / AWS

A5.1 E7024 EN ISO 2560-A-E

35 0 R JIS Z3211 D4340

Features: Suitable for flat

and horizontal fillet

welding Good welding

usability in manual and

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gravity welding Redrying  
Conditions: 70~100 x0.5~1 h  
Chemical composition of all-  
weld metal ...

**Standard Ammonia Ion  
Selective Electrode - User  
Guide**

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**Basic Guide of ARC Welding  
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•••

Nitrate Ion Selective  
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Electrode Setup 9307BNWP  
Nitrate Half-Cell Electrode  
Preparation Remove the  
sensing module from the vial  
and save the vial for

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electrode storage . Make sure that the rubber electrode washer on the sensing module is in place . See Figure 1. Screw the sensing module into the electrode body until the ...

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## **User Guide**

of electrode. The drying time at full effect is one to seven hours depending on the type of electrode. The temperature is thermostatically controlled and ranges from 50-300°C.

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The electrodes should be stored in the PK 5 without packaging. The SK 40 is a dry-storage cabinet with four removable shelves for storing electrodes. The electrodes



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## **KOBELCO**

Be sure to follow safety practices stated in the instruction manual of welding equipment when you use it. **WARNING** Electric shock can kill. Do not touch live electrical parts (A

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stick electrode held with an electrode holder and a welding wire are electrically live). Wear dry, insulated gloves. Do not wear torn or wet gloves.

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[F] LT-B52A A5.1 E7018

Typical electrode for 490MPa HT steel. [F] KOBE-7024 A5.1 E7024 Suitable for manual and gravity welding. [F] LT-B50 - Non-low hydrogen. Not suitable for thick sections.

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Pipelines [F] KOBE-6010 A5.1  
E6010 Suitable for API  
grades of up to X52. [F]  
KOBE-7010S A5.5 E7010-P1  
Suitable for API grades of  
X52-X60.

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[F] designates FAMILIARC™,

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1. This guidance is to help users select appropriate welding consumables.

**Kobelco Service Repair  
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This manual covers all Unisense pH and reference electrodes pH electrode The Unisense pH micro electrode is a miniaturized glass pH electrode designed for research applications within physiology, biotechnology,

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environmental sciences, and related areas . With tip diameters down to 10 microns, the Unisense pH micro

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