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... Nozle Heat Seal Service Removal Procedure

(Engine Serial Number : 489291 and beyond 1.

2. 3. ... D1005, DI 105) to the crankshaft,

aligning the marks (3) on them. 142.2 to

152.0 N.m Crankshaft screw 14.5 to 15.5 kgf.m

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