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sinker type CNC  
EDM, model 'Ramcut  
303'. Made in  
Germany, sold by  
Methods in the  
USA...currently

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2014. Machine  
specification; Axis  
travel X Y Z: 450 x  
300 x 300. Direct

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super fast servo  
response and  
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architecture and  
programming 8086  
to

Two Spade  
Machinery LLC - Die  
Sinker Type EDM  
List

The fully air-  
conditioned  
machining centre is  
equipped with the  
following  
machinery: an

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Exeron HSC 600 five-axis milling machine with Awex 50/5 alternator, an Exeron HSC 300 three-axis milling machine with Awex 50/5 alternator and an Exeron EDM 313 electric discharge machine with Awex 50/5 alternator, two Exeron EDM 312 electric discharge

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Erowa ERM robots  
and an Exeron EDM  
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Exeron or Herbert  
Walter EDM- Ever  
heard of it  
The EDM 312 MF 30  
offers you: > mallest  
installation space  
due to integration of  
S all process-related  
systems and units >  
Digital AC servo  
direct drives and  
glass scales for

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highest drive and control dynamics >  
Lowerable tank, driveable while filled for free access to the workpiece >  
Fully simultaneous CNC path control  
MF 30 on PC basis with Windows operating system >  
High-power...

EDM Line General

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overview - EXERON

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Die Sinker Type

EDM List -----AGIE

CARMILLES-----1996

Charmilles

ROBOFORM 20 (Die

Sinker Type EDM)

1997 Charmilles

ROBOFORM 30 (Die

Sinker Type EDM)

1997 Agie ELOX

MONDO 30 (Die

Sinker Type EDM)

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2000 Agie MONDO  
STAR 50 (With 32  
ATC) 2006 Agie  
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Sinker - Drill) 2008  
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Changer)

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Campbell Donsa  
Schedule 2014  
EDM 312 Traverse  
paths X x Y x Z 450 x  
300 x 300 mm  
Machine table 820 x  
400 mm Tank 900 x  
520 mm Distance  
table/quill min./max.  
150/450 mm

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Electrode weight  
max. 30/150 kg  
Workpiece weight  
max. 800 kg Filling  
height tank 300 mm  
Dimensions, total W  
x D x H 1,960 x 1,800  
x 2,610 mm  
Generator current 60  
A Mains supply 400  
V, Ds, 50 (60) Hz

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Model: EDM 312  
exeron GmbH as  
per: 05/2013. 7 / 7  
OPTIONS Remote  
control with hand-  
wheel and display  
With additional  
display and  
electronic hand-  
wheel Incl. install  
functions, that  
means manual  
installation in

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net Via Internet, data  
interface (modem)  
will be provided by  
the customer exo-  
call

High precision  
injection moulding  
of small parts |  
Plastics  
chemistry paper 2  
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EDM 312 MF 30:

Traverse paths X x Y  
x Z: 450 x 300 x 300

mm: Work table: 820  
x 400 mm: Work

tank: 900 x 520 mm:

Distance table/quill  
min./max. 150/450

mm: Electrode

weight max. 30/150

kg: Workpiece

weight max. 800 kg:

Filling height work

tank: 300 mm:

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Dimensions, total W  
x D x H: 1950 x 1800  
x 2500 mm:  
Generator current:  
60 A: Mains supply:  
400 ...

Exeron EDM312  
CNC EDM Machine  
@ MACH 2014  
Exeron EDM 314.  
Highest stability by  
FEM-optimized,  
undivided machine

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frame hybrid  
construction;  
Integrated dielectric  
with automatic  
cooling for constant  
working conditions;  
Digital AC Servo  
direct drives and  
glass scales in the  
center of gravity for  
maximum operation-  
and control  
dynamics

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EDM 312 | exeron -  
EDM + HSC

Werkzeugmaschine  
n

EDM 314 MF 30:  
Traverse paths X x Y  
x Z: 900 x 700 x 450  
mm: Work table:  
1150 x 850 mm:  
Work tank: 1200 x  
900 mm: Distance  
table/quill min./max.  
250/700 mm:  
Electrode weight

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max. 50/500 kg:

Workpiece weight

max. 3000 kg: Filling

height work tank:

500 mm:

Dimensions, total W

x D x H: 2200 x 3416

x 3100 mm:

Generator current:

60 A: Mains supply

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