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*MBE 4000 - Section 1.3 Cylinder  
Block | Detroit Diesel ...*

*MBE4000 Main Bearing Bolts*

*Caution - stretch bolts refer to  
manual for limits step 1 = 100  
Nm, 74 lb.ft step 2 = 200 Nm,*

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*148 lb.ft step 3 = 300-330 Nm,  
221-243 lb.ft step 4 = + 90  
degrees Click for Detroit Diesel  
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*The general specifications for the  
MBE 4000 engine are listed in  
Table 1. Description 6-Cylinder  
Engines Engine Type Vertical,  
inline cylinder block with*

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turbocharged Displacement 12.8  
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in Stroke 166 mm, 6.54 in click  
for OM460 series engine specs  
and manuals OM460 Mercedes  
Compression ratio, weight and*



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18.0:1 Weight approx 1030 kg,  
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