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**The 470 featured a cast aluminum engine block designed by Mercury Marine, the name**

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**MERCUISER 470.485.488.170MR AND 190MR 255 Steel washer ATTACHMENT BtOp adjusting SCmW guide Brass barrel 5. Position engine over the transom plate mounting brackets. Install hose clamps over the rubber exhaust elbow bellows, then fit bellows over the exhaust manifold outlet and tighten the clamps securely. See Figure 7. CAUTION**

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**Re: Mercruiser 470 Service manual mmm I read both 3 and 8 are look same and same torque spec.. and etc.. for engine overhaul i mean like im going put new Piston and Rod, BEarings ,main bearings. and Crank I know my Is Pre Alpha "R" Drive**

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