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Making Sense of Attribute Gage R&R Calculations - iSixSigma
Using the F-tables for $k = 3$ and $n = 16$, one gets a p-value of 0.292 (use the FDIST function in Excel). This means that the probability that the observed F-ratio of 1.354 is random is 29.2 percent: Hence, if one sets $\alpha = 0.05$, one must accept the null hypothesis that there is no difference in the population means.. In Minitab, the results for the same data are displayed in the session window ...

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Obtaining these percentages can be done using simple mathematics, and there is really no need for sophisticated software. Nevertheless, Minitab has a module called Attribute Agreement Analysis (in Minitab 13, it was called Attribute Gage R&R) that does the same and much more, and this makes analysts' lives easier.

Using ANOVA to Find Differences in Population Means - iSixSigma
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