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CNC Control

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This instruction manual mainly targets lathe. This is to be used as a guide when using MELDAS 600L Series, the software-fixed type of CNC (NC

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hereafter)

systems which
are designed to
execute high-
performance
contour control.

This instruction
manual describes
the screen
operations of
the MELDAS 600L
Series.

MELDAS

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C6/C64/C64T

PARAMETER MANUAL

CNC SERVO

ADJUSTMENT

MANUAL BNP-

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SERVO. 1-1 1

PROLOGUE ...

before starting

servo

adjustment.

Prepare the

cable SH21 (NC

bus cable, etc.)

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and the tools shown below in advance. Relay terminal (MR-J2CN3TM) is a tool designated for MDS-B-SVJ2 and MR-J2-CT.

700/70 Series
Instruction
Manual - mitsubishi
shielectric.com
This instruction

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manual is mainly targeted for milling machines and machining centers. This is to be used as a guide when using MELDAS 600M Series, the software-fixed type of CNC (NC hereafter) systems which are designed to

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execute high-performance contour control. This instruction manual describes the screen operations of the MELDAS 600M Series

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For items described as "Restrictions" or "Usable State" in this manual, the instruction manual issued by the machine manufacturer takes precedence over this manual. Items

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not described in this manual must be interpreted as "not possible". This manual is written on the assumption that all option functions are added.

M300 Series CNC
Legacy Products

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Discontinued

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long as

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reasonably
practicable by
offering repair
service until
parts/components
are no longer
available.

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Migration Info:
The M50 series
is succeeded by

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the M60 series
control platform
in 1997.

CNC 600M Series
- mitsubishielec
tric.com

This manual is a
guide of the
parameters used
with the CNC
MELDAS
C6/C64/C64T.

This manual is

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written on the assumption that all machine parameters of the MELDAS C6/C64/C64T are provided. However, the CNC may not necessarily be provided with all of the options. When the system is

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used, therefore,
reference should
be made to the

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describes the
specifications
of MITSUBISHI
CNC 700/70
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CNC unit,
thoroughly study
the "Precautions
for Safety" on
the next page
before use.

Details
described in
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the beginning of
each item, a
table indicating
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specification

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according to the
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machines and machining centers. It is to be used as a guide when using CNC MELDAS 600M Series fixed-format high-performance contour control software. This instruction manual describes the programming

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for all the
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manual and the machine manufacturer's instruction manual, the latter has priority over the former. The operations to which no reference is made in this manual should be considered

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impossible. This manual is compiled on the assumption that your machine is provided with all optional functions.

MELDAS 600L
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This manual is referred to when using the MITSUBISHI CNC 700/70 Series.

This manual explains how to operate, run and set up this NC unit. Read this manual thoroughly before using the

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