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MODE 1. Select AUTO. 2.  
Press [F1] "MAIN PRG\_OPER"  
from the function menu. 3.  
Press [F1] "PROGRAM  
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**window is displayed. 5. Move cursor to the program name you want to select. 6.**

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program, O1111.min, stored  
in your CNC memory as  
follows: Press EDIT AUX.  
Press softkey EDIT. Type  
O1111 [write]. Modify Xvalue  
where value is the name of  
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