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(i) The  
objective of  
plant



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maintenance is to achieve minimum breakdown and to keep the plant in good working condition at the lowest possible cost. (ii)

Machines and other facilities should be kept in such a condition which

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permits them to be used at their optimum (profit making) capacity without any interruption or hindrance.

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10% of the total  
operating force:  
in 1969, 1 to 17  
persons, and in  
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life of more  
reliable and  
robust equipment  
calls for a  
different  
approach.

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is totally  
reactive and  
does not follow  
the definition  
of maintenance,  
which is to  
protect,

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preserve, and  
prevent from  
decline

(reactive plant  
culture) 2.

Maintenance  
personnel do not  
have the  
requisite skills

3. The  
maintenance  
workforce lacks  
either the  
discipline or

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direction to  
follow best  
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4.

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