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R.Ganesh Narayanan, IITG. Melting and Pouring The preparation of molten metal for casting is referred to simply as melting. The molten metal is transferred to the pouring

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area where the moulds are filled. Cleaning Cleaning involves removal of sand, scale, and excess metal from the casting.

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M. P. Groover, “Fundamentals of Modern Manufacturing 2/e”. Casting. Process in which molten metal flows by gravity or other force into a mold where it solidifies in the shape of the mold cavity •The term casting also applies to the part made in the process •Steps in casting seem simple: 1. Melt the metal 2. Pour it into a mold 3.

Metal casting processes

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