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**Ductwork Hangers &
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Project Number 1707 23
05 29 - 1 HANGERS
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HVAC PIPING & EQ

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SECTION 23 05 29 .
HANGERS AND
SUPPORTS FOR
HVAC PIPING AND
EQUIPMENT . PART 1
GENERAL 1.1
SUMMARY . A.

Section Includes: 1.
Pipe hangers and
supports. 2. Hanger
rods. 3. Sleeves. 4.
Mechanical sleeve seals.
5. Formed steel channel.
6. Firestopping relating

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to HVAC work. 7.

**Smacna Duct Hangers
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US Duct makes a full line of duct hangers and supports. Every above-ground duct installation needs hangers or supports of some kind. US Duct offers a wide variety of hangers to accomplish the task. See a list of many of our

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standard hangers below and if our standard hangers do not fit your ductwork application, we will fabricate what you need.

SMACNA Seismic Restraint Manual

A. Hanger Materials:
SMACNA Approved duct supports shall be utilized in accordance with SMACNA

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Standards for Phenolic
Duct. B. Penetration
into the QDuct system
duct is not permitted. C.
Trapeze and Riser
Supports: Steel shapes
complying with ASTM
A 36/A 36M. D.
Exterior Duct Supports:
1. To meet all
SMACNA and ASHRA
requirements. 2.

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**Chapters - SMACNA
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METAL AND AIR
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.....7.3 7.18 FUME

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Information Required
for Duct Construction 1.

A comprehensive duct
layout indicating sizes,
design airflows,
pressure class, and
routing of the duct

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system. 2. The types of fittings to be used based on the designer's calculations of fitting losses (i.e., square versus 45 ° entry taps, conical versus straight taps, etc.).

THERMOSET FRP DUCT CONSTRUCTION MANUAL

Seismic supports are not

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required for HVAC ductwork with $I_p = 1.5$ if either of the following conditions is met for the full length of each duct run: » 1. HVAC ducts are suspended from hangers 12 inches (305 mm) or less in length with hangers detailed to avoid significant bending of the hangers and their attachments, or » 2.

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**HVAC DUCT
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CHAPTER 5
HANGERS AND
SUPPORTS ; 5.1
HANGING AND
SUPPORTING
SYSTEMS; 5.2
COMMENTARY;
Table 5-1 Rectangular
Duct Hangers Minimum
Size; Table 5-1M

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Rectangular Duct
Hangers Minimum Size;
Table 5-2 Minimum
Hanger Sizes for Round
Duct; Table 5-3
Allowable Loads in
Pounds for Trapeze
Bars; Table 5-3M
Allowable Loads in
Kilograms for Trapeze
Bars

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application of pipe hangers and supports for all service temperatures.

1.5 This Standard Practice establishes recommended procedures for detailing, fabrication, and installation of pipe hangers and supports. 2.

OBJECTIVE 2.1 To serve as a “guide” for pipe hanger and support design, manufacture,

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selection, and
installation.

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rectangular duct hangers
minimum size: table
4-1: 4.6 minimum
hanger sizes for round
duct: table 4-2: 4.8
lower hanger
attachments: figure 4-4:

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4.9 allowable loads for
trapeze bars: table 4-3:
4.10 trapeze load
diagram: figure 4-5:
4.12 large duct support:
figure 4-6: 4.13 riser
supports-from floor:
figure 4-7: 4.14 supports
from wall: figure 4 ...

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9.2 HANGERS AND
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COMMENTARY; 9.3

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GENERAL
GUIDELINES; 9.4
METHODS FOR
HANGING AND
SUPPORTING DUCT;
9.5 DUCT HANGERS
AND SUPPORTS; 9.6
GASKETS,
CAULKING, AND
JOINT SEALANTS;
Table 9-1 Support
Capacity of Horizontal
Channel; Table 9-2
Support Capacity of

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Horizontal Angle; Table
9-3 Standard Steel Pipe
Column - Load Tables;
Table 9-4 Hanger ...

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DUCT

CONSTRUCTION

Ductwork and supports
shall conform to the
HVAC Duct

Construction Standards,

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Metal and Flexible,
Third Edition, 2005.

Where fittings of configurations not shown in the HVAC/DCS are shown on the contract drawings, they shall be constructed as though they were therein.

DUCT DIMENSIONS

Duct dimensions shown in the contract ...

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**SECTION 23 05 29
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For information on
applying for a
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Charter, please contact
the SMACNA
Membership

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Department at (703)
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es@smacna.org. For
Chapter Executives.
This reference area is a
resource for SMACNA
chapter executives to
assist them during their
leadership term.

OUTDOOR DUCT SYSTEM

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Supporting this, an underground installation section is added as well as added language on testing and balancing, duct sealing, and duct leakage. Duct hangers and support information have been expanded and organized into a separate chapter which now includes: upper attachments, hanger

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selection tables, channel (strut) used as trapeze, riser support details, and more. Appendices in this edition ...

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8324443a6 May 20,
2020 By Richard Scarry
a us duct makes a full
line of duct hangers and
supports every above
ground duct installation
needs

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Information Required
for Duct Construction 1.
A comprehensive duct
layout indicating sizes,
design airflows,
pressure class, and

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