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to carry out design modifications and, for this reason, the contents of this manual cannot be regarded as binding.

## SI UNIT SYSTEM

Power is given in kW (kilowatt) ...

are set by Volvo Penta and must never be changed since this will affect the engine output. 9.

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something that  
numerous  
individuals ignore.

Once they get a new  
Volvo vehicle, a lot  
of them do not even  
value the manual,

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which can be  
generally for sale in  
the glove  
compartment.

Volvo Penta 2001,  
2002, 2003, 2003T  
Engine Service  
Manual ...

Volvo Penta  
supplies engines  
and power plants for  
pleasure boats and  
yachts, as well as

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boats intended for commercial use ("working" boats) and diesel power plants for marine and industrial use. The engine range consists of diesel and gasoline components, ranging from 10 to 1,000 hp. Volvo Penta has a network of 4,000 dealers in

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The Workshop

Manual is produced

primarily for the use

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of Volvo Penta workshops and service technicians. For this reason the manual presupposes a certain basic knowledge of marine propulsion systems and that the user can carry out the mechanical/electrical work described to a



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engineer-ing  
competence. Volvo  
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Workshop Manual  
provides step-by-  
step instructions  
based on the

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complete dis-assembly of the machine. It is this level of detail, along with hundreds of photos and illustrations, that guide the reader through each service and repair procedure.

Volvo 2003T Marine  
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Volvo Penta 2001,  
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Engine unit

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contains repair

instructions for the

2001, 2002 and 2003

engines. The

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instructions concerning overhauling describe the most suitable working method using the special tools listed under the heading "Special tools".

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recommend the use  
of oil additives.

Transmission Oil  
grade: Manual:

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Different types of oil  
should never be

mixed. Page 98 way  
catalytic converter

or exhaust system

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tampering or  
unauthorized  
modifications to the  
engine ...

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